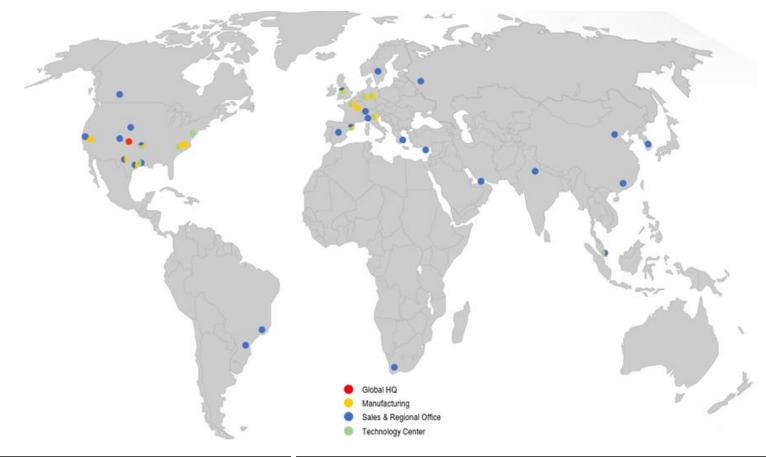


Outline

- Innospec Company Profile
- Case Study: C12-15 Alkyl Benzoate
 - Ingredient History & Use
 - EU REACH dossier compliance check (CCH)
 - Chronic Fish Toxicity (FELS Test)
 - Background
 - CCH Challenge
 - Innospec Strategy and Consortium Proposal
 - Outcome
 - Concluding Thoughts
- Q&A



Company Profile Innospec Inc. (NASDAQ: IOSP)



Financial Performance Global Company



\$2 billion sales



2100 employees 23 Countries

Core Business Units



Performance Chemicals Fuel SpecialIties Oilfield Services



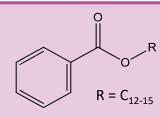
Surface science Cross business exchange R&D Driven

Technology



C12-15 Alkyl Benzoate Use and History

- Invented by Innospec
- Reaction product of C12-15 alcohols and benzoic acid
- Non-volatile hydrophobic liquid UVCB
- Exclusive use cosmetic ingredient
- Used in APDO, lotions and moisturisers and sunscreens
- Long-standing safely profile and history of safe use
- Extensive global use
- EU REACH registered in 2010 Annex X (M/I>1000 tpa)



Benzoic acid, C12-15-alkyl esters INCI: C12-15 Alkyl Benzoate

CAS: 68411-27-8 EC: 270-112-4









Substance property	Value
Appearance/state	Clear Liquid
Molecular weight	290 – 332 g/mol
Boiling Point	374°C
Melting point	-16.2 °C
Vapour pressure	<<0.1 Pa
Log Kow	8.0-9.6
Water solubility	≤ 2.47 µg/L



EU REACH Dossier Compliance Check (CCH)

▶ ▶ 7 years: ECHA issue dossier CCH draft decision



Link to CCH Decision



- Multiple endpoints judged noncompliant
 - Data not conforming to latest OECD TG methods
 - Read-across (RAx) rejected
 - Higher tier (eco) tox waivers rejected
- Several new (eco)tox studies requested





- Growth inhibition study aquatic plants (Annex VII, Section 9.1.2.; test method: Alga, growth inhibition test, EU C.3./OECD TG 201) with the registered substance;
- 10. Short-term toxicity testing on fish (Annex VIII, Section 9.1.3.; test method: Fish, acute toxicity test, OECD TG 203) with the registered substance;
- Long-term toxicity testing on aquatic invertebrates (Annex IX, Section 9.1.5.; test method: Daphnia magna reproduction test, EU C.20./OECD TG 211) with the registered substance;
- 12. Long-term toxicity testing on fish (Annex IX, Section 9.1.6.1.; test method: Fish, early-life stage (FELS) toxicity test, OECD TG 210) with the registered substance.

You may adapt the testing requested above according to the specific rules outlined in Annexes VI to X and/or according to the general rules contained in Annex XI to the REACH Regulation. To ensure compliance with the respective information requirement, any such adaptation will need to have a scientific justification, referring and conforming to the appropriate rules in the respective annex, and adequate and reliable documentation.





Chronic Fish Toxicity (FELS)

- Fertilization

 Hatching

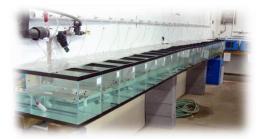
 Wetamorphosis

 Embryo

 Larva

 Juvenile

 Adult
- OECD 210 FELS Introduced >30 years ago as alternative to FFLC
 - Primary test for estimating chronic (long-term) toxicity to fish
 - Used to support ERA and global chemical management
 - EU REACH SIR for substances M/I > 100 tpa (Annex IX)
- Involves testing on protected life stages of vertebrate animals
- Test design is labour, resource and animal intensive
 - Study duration (in-life) 1-3 months depending on species
 - Requires at least 360 fish, but can be >700
 - Typical CRO costs are €70-150k depending on chemical/test design
- Focus on apical endpoints and gross morphology i.e. survival, hatching, length





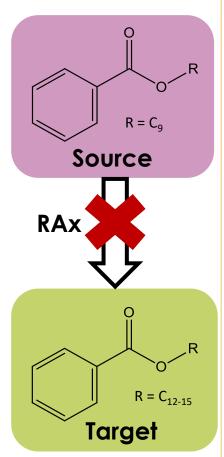


Challenge

- **RAx Rejection**
 - Information missing to show source exhibits similar phys-chem and aquatic tox to target
 - Initial analogue chronically fish below limit of solubility (LoS) but not to daphnia
- Both target and source not acutely toxic at limit of solubility
 - Removed option to use species sensitivity or acute/chronic ratio (ACR)
- Long-term aquatic toxicity testing critical for poorly water-soluble substances
 - Require longer time to be taken up by test organisms and to reach steady state
- However, ECHA open to read-across to cover <u>one</u> chronic endpoint: -



the aquatic toxicity potential of the registered target substance. ECHA notes also that in general the aquatic ITS cannot be applied for substances with low water solubility as further elaborated in section 11. below. However, ECHA acknowledges that as aquatic chronic data on the target substance becomes available, you may consider whether it can be used to support the read-across hypothesis and thus one chronic (long-term) ecotoxicological test" can be avoided". The timeline given in this decision does allow for sequential testing of the aquatic endpoints if you wish to follow that approach. ECHA notes that all data supporting







Innospec Strategy & Consortium Proposal



<u>Proposal to avoid chronic fish testing by:</u>

- Executing new high quality non-vertebrate experimental testing on target:
 - Water solubility (OECD 105; slow-stir/column elution)
 - Algal growth inhibition (OECD 201)
 - Long-term invertebrate (OECD 210)
- Identifying and collating aquatic toxicity for sub-group of benzoate esters with different chain lengths
 - Demonstrate and establish trends and potential break points in structure activity relationship (SAR)
- Searching for new potential read-across analogues and use computational QSAR modelling
 - New analogue data identified → not chronically toxic at LoS to fish or invertebrates
- Review relevant literature on bioavailability "cut-off" limits for chronic toxicity of hydrophobic chemicals





Increasing hydrophobicity and decreasing water solubility

Endpoint								
	Ester 1	Ester 2	Ester 3	Ester 4	Ester 5	Ester 6	Ester 7	
Water Solubility (µg/L)	2.1x10 ⁶	7.2x10 ⁵	30,000	400	≤78	≤69	≤2.5	
Log Kow (KOWWIN v1.68)	1.8	2.3	3.3	5.2	5.7	5.6-6.6	7.2-8.7	
Acute Aquatic Toxicity (µg/L)								
Acute Fish LC50	23,000	6700	1500	>660*	>1230*	>6500*	>1230* (RA Ester 5)	
Acute Daphnia EC50	28,500**	27,100	4000	>125*	>2200*	>14*	>77*	
Algae EC50	111,900	24,100	2900	>35*	>1000*	>50*	Test Proposed	
Chronic Aquatic Toxicity (µg/L)								
Chronic Fish NOEC	1788**	919**	237**	16**	42.8	≥47*	RA Proposed	
Chronic Invert NOEC	34882**	16376**	3521**	173**	≥78*	≥39*	Test Proposed	
Algae NOEC	62,400	8080	1500	≥35*	≥1000*	≥50*	Test Proposed	
				,	†	†	Ť	
			Υ					
	Additional Esters to show "Trend"		i	Former RAx Analogue	New RAx Analogue	Innospec Substance		

Notes



^{*}Result interpreted as >Limit of Solubility (LoS) or maximum achievable conc in test media

^{**}In silico (QSAR) prediction (ECOSAR v1.11)

Increasing hydrophobicity and decreasing water solubility

Endpoint							
Eliapolili	Ester 1	Ester 2	Ester 3	Ester 4	Ester 5	Ester 6	Ester 7
Water Solubility (µg/L)	2.1x10 ⁶	7.2x10 ⁵	30,000	400	≤78	≤69	≤2.5
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Chronic A quatic Toxicity (µg/L)							
Chronic Fish NOEC	1788**	919**	237**	16**	42.8	≥47*	≥47 (RA Ester 6)
Chronic Invert NOEC	34882**	16376**	3521**	173**	≥78*	≥39*	>2.5*
Algae NOEC	62,400	8080	1500	≥35*	≥1000*	≥50*	>2.5*

Increasing acute toxicity, up to Ester 3 (cut-off)

Increase chronic (fish) toxicity, up to Ester 5 (cut-off)

New RAx (Ester 6)

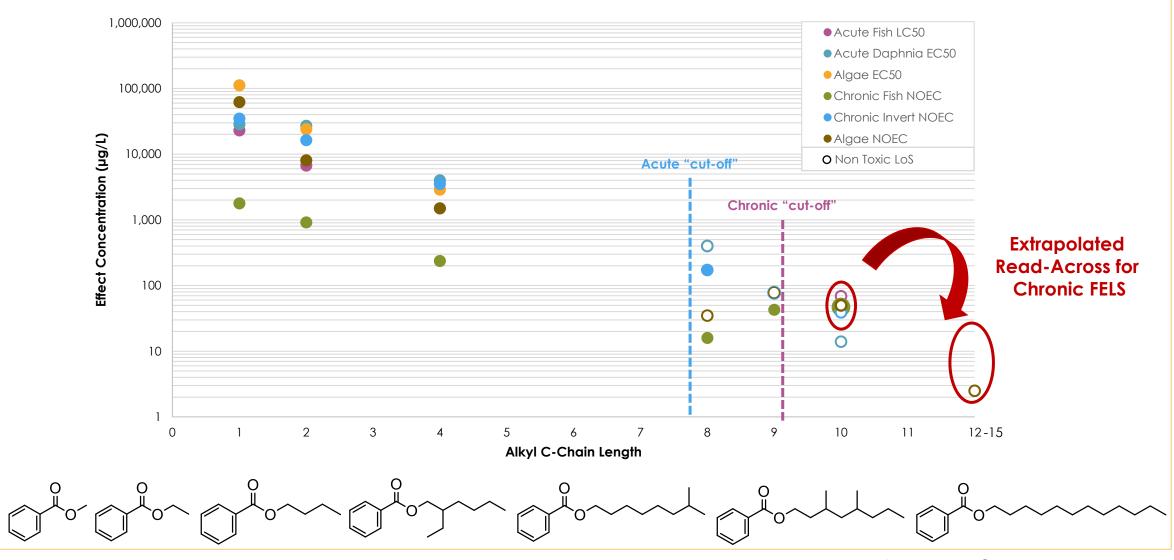
New Data on Innospec Target Supporting RAX

Notes



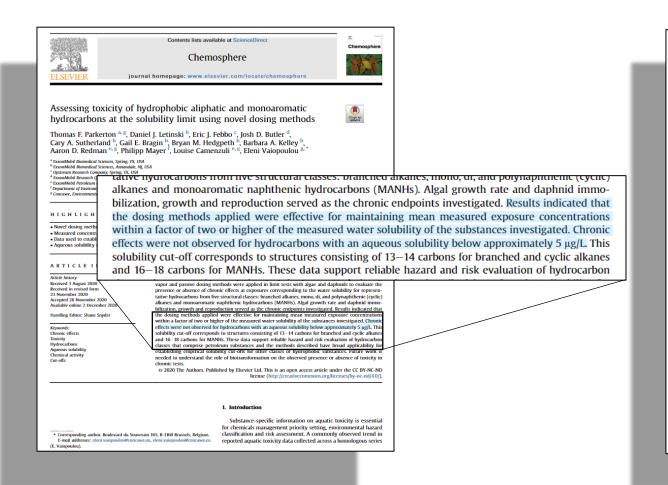
^{*}Result interpreted as >Limit of Solubility (LoS) or maximum achievable conc in test media

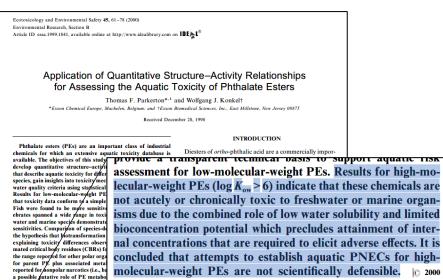
^{**}In silico (QSAR) prediction (ECOSAR v1.11)





Example Literature Supporting Bioavailability "Cut-Off" for Chronic Toxicity of Very Hydrophobic Substances





several decades of extensive environmental fate and effects research. Several comprehensive reviews summarize literature data on environmental releases (Cadogan et al., 1994) environmental fate properties (Staples et al., 1997a), a aquatic toxicity Staples et al., 1997b of commercial PEs.

While a large aquatic toxicity data set is available for PEs, mechanistic work aimed at elucidating the mode of toxic al concentrations that are required to elicit adverse effects. It is action is limited. Nevertheless, Jaworska et al. (1995) proncluded that attempts to establish aquatic PNECs for highvide several important insights on PE mechanisms. First, organic esters including PEs appear to elicit aquatic toxicity by a narcotic mechanism. Second, ester toxicity data for microorganisms and protozoans are consistent with a base line toxicity (narcosis I) model. Third, polar esters (log Kow ca. < 4) are more toxic to fish than baseline narcosis would predict. In contrast, esters with an intermediate log Kon exhibit toxicity consistent with the baseline model while ¹To whom correspondence should be addressed. E-mail: thomas.f. more hydrophobic esters (log K_{ow} ca. > 5.5) do not cause acute lethality in saturated solutions due to water solubility

parkerton@esso.com

phthalate ranged from 3109 to 4780, 865 to 1173, 43 to 62, and

38 to 60 ug l-1, respectively, PNECs derived using this approach

sment for low-molecular-weight PEs. Results for high-m

cular-weight PEs ($\log K_{out} \ge 6$) indicate that these chemicals are

ot acutely or chronically toxic to freshwater or marine organ

ams due to the combined role of low water solubility and limited

concentration potential which precludes attainment of inter-

olecular-weight PEs are not scientifically defensible. © 2000

polation procedure and assumptions

trations (PNECs) for dimethyl, dietl



Outcome







Consortium

Disagreed with Innospec proposal (too risky)

Fear of further RAx rejection by ECHA?

Decided to commission new FELS test



innospec 🔈

Resigned from consortium and dropped LR role

Use new source substance to strengthen read-across

Developed Annex XI WoE and "opted-out" of new test



Other Registrants COMMISSION FELS (LIMIT TEST) Early-2021 Mid-2021 Other Registrants SUBSTANCE ANIMAL TESTED LAST RESORT NOT UPHELD

The Outcome Other Registrants **SUBSTANCE NO ADVERSE** COMMISSION **ANIMAL TESTED FELS EFFECTS AT LoS LAST RESORT NOT** NOT CLASSIFIED (LIMIT TEST) **Early-2021** Mid-2021 **NO ADVERSE EFFECTS BASED** innospec >> USE ON RA **ENHANCED NOT ANIMAL TESTED READ-**"OPT-OUT" OF **ACROSS TO NEW CHRONIC COVER FELS FELS USING ANNEX XI WoE APPROACH**



The Outcome Other Registrants **SUBSTANCE** COMMISSION **NO ADVERSE ANIMAL TESTED FELS EFFECTS AT LoS LAST RESORT NOT** (LIMIT TEST) NOT CLASSIFIED **Early-2021** Mid-2021 SAFE FOR No Difference Env C&L or PNEC aquatic ENV **NO ADVERSE EFFECTS BASED** innospec >> USE ON RA **ENHANCED NOT ANIMAL TESTED READ-**"OPT-OUT" OF **ACROSS TO NEW CHRONIC COVER FELS FELS USING ANNEX XI WoE APPROACH**



The Outcome Other Registrants ELECHA EUROPEAN CHEMICALS AGENCY **Early-2021** Mid-2021 No follow-up decisions or actions from ECHA or EU MSCA yet innospec (As of 28 March 2024)

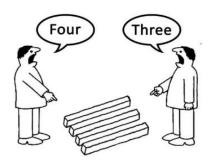


Concluding Thoughts

- Legal, commercial and ethical reasons to adhere to "last resort" resort principle
 - Both the regulated and the regulator have clear obligations!
- Read-across is powerful tool but robust scientific justification required
 - High scientific bar for acceptance (fail once reluctance to try again?)
 - Industry needs to:
 - Appreciate there may be different points of view/positions
 - Exploit all tools and methods available at our disposal
 - Do more and push hard(er) for acceptance
- Case study demonstrates:
 - Importance of exhausting all options before executing vertebrate animal testing
 - Possible to "opt-out" of new animal testing under EU REACH in case of disputes
 - Developing robust RAx often requires more time/effort (and potentially cost!) than testing



This is really confusing!!





THANK YOU QUESTIONS?



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The last resort requirement under REACH: From principle to practice

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- Procter & Gamble, Reading, United Kingdom
- Innospec Limited, Oil Sites Road, Ellesmere Port, Cheshire, CH65 4EY, United Kinsdon
- Kenvue, Johnson & Johnson Consumer Services EAME Ltd, 50-100 Holmers Farm Way, High Wycombe, HP12 4EG, United Kingdom DSM-Firmenich. Rue de la Berwere 7. Satieny. Switzerland
- Unilever, Via Lever Gibbs 3, Casalpusterlengo, LO, Italy
- ExeconMobil Biomedical Sciences, Inc., 1545 US Route 22 East, Annandale, NJ, 08801, United States Shell, Global Solutions B.V., Den Haar, the Netherlands
- Sasol, 12120 Wickchester Lane, Houston, TX, 77079, United States Procter & Gamble, Mason, OH, United States
- Safety & Environmental Assurance Centre, Unilever, Colworth Science Park, Sharnbrook, United Kingdon
- ¹⁸ ECETOC: 4 Assense F. Van Navasenhurov (Rts 6). R.1160. Reussels. Roleium

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Chemicals regulations Animal testing Non-animal approaches

REACH (Registration, Evaluation, Authorisation and Restriction of Chemicals) is a European Union regulation that aims to protect human health and the environment from the risks posed by chemicals. Article 25 clearly states that: "[i]n order to avoid animal testing, testing on vertebrate animals for the purposes of this Regulation shall be undertaken only as a last resort." In practice, however, the standard information requirements under REACH are still primarily filled using animal studies.

This paper presents examples illustrating that animal testing is not always undertaken only as a last resort. Six over-arching issues have been identified which contribute to this: (1) non-acceptance of existing animal or nonanimal data, (2) non-acceptance of read-across, (3) inflexible administrative processes, (4) redundancy of testing, (5) testing despite animal welfare concerns and (6) testing for cosmetic-only ingredients.

We, members of the Animal-Free Safety Assessment (AFSA) Collaboration, who work together to accelerate the global adoption of non-animal approaches for chemical safety assessment, herein propose several recommendations intended to aid the European Commission, the European Chemicals Agency and registrants to protect human health and the environment while avoiding unnecessary animal tests - truly unholding the last resort requirement in REACH.

1. Introduction

1.1. The Animal-Free Safety Assessment collaboration

The Animal-Free Safety Assessment (APSA) Collaboration is a multistakeholder initiative developed to accelerate the global adoption of modern chemical safety assessment using non-animal approaches

(AFSA, 2018). The APSA Collaboration brings together leading industry and not-for-profit organisations with a shared goal to better protect people and our planet, by replacing animal testing with more predictive and relevant approaches. It has several key areas of activity, including:

. Increasing the understanding, uptake and acceptance of non-animal approaches in jurisdictions with or without cosmetic animal-testing bans through educational resources and targeted publications

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